

## INSTALLATION INSTRUCTIONS FOR THE CSN-SERIES FOAM SEAL

### RECOMMENDED TOOLS:

Tape Measure	Clean Cloth
Sharp Knife	Isopropyl Alcohol
Miter Saw	Caulking Tool
Duct Tape	Jiffy Mixer
Mineral Spirits	Margin Trowel
2 Empty, Clean Containers	

### MATERIAL SIZING:

1. Joints must be sized every 5-7 feet (1.524-2.137 meters) to ensure gap opening is uniform and depth is sufficient for the supplied material.



**NOTE:** Allow sufficient depth for the material to be recessed 1/8"–1/4" in the joint.

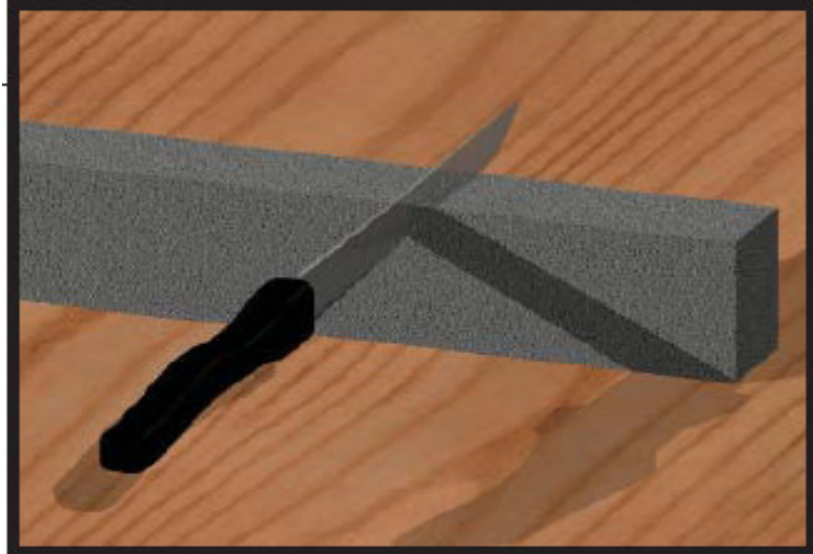
### MATERIAL PREPARATION:

1. Store material at a minimum of 68°F (20°C) for a minimum of 24 hours prior to installation, regardless of temperature at location of installation.

**TIP:** Material will expand faster when hot and slower when cold. In cold temperatures, store material in a heated area 24 hours prior to installation. In hot temperatures, store material out of direct sunlight and not in an enclosed storage container where temperatures may exceed 100°F.

2. Store materials in a dry, enclosed area. Make sure materials are off the ground and out of direct sunlight.

3. Use a sharp knife to make any cuts after the clear shrink packaging and wooden boards have been removed.



**TIP:** Apply mineral spirits to the knife for a smoother cut.

4. Prepare material for heat seams (if necessary)

### **JOINT PREPARATION:**

1. Verify that the joint is clean, sound, and will provide an appropriate surface for installation of the joint sealant.
  - a. Use compressed air to clean any loose debris from the joint.
  - b. Apply water or alcohol to a clean cloth and wipe the joint walls to the depth of the sealant materials plus 1”.
2. Verify that the joint is uniform and repair any spalls prior to installation.
3. Apply duct tape to both edges of the substrate face to prevent the epoxy from contacting the deck surface.
4. Check the material for appropriate length, width, and depth.
  - a. Supplied material should be pre-compressed to a size smaller than the intended joint opening.
  - b. Joint depth must allow for the material to be recessed ¼” from the substrate surface.

**EPOXY PREPARATION:**

1. Mix Part A and Part B separately.
2. Transfer the entire contents of Part A (resin) and then Part B (hardener) into a clean, empty container. Mix the material thoroughly with a low speed (approx. 300 rpm) drill or jiffy mixer.

**WARNING:** Part B must always be added Part A, and mixed in a 1:1 ratio.

3. Mix until the black and white is evenly blended leaving no streaks of either color.
4. Transfer the mixture to another clean container to avoid any leftover residue from streaking the final mixture.

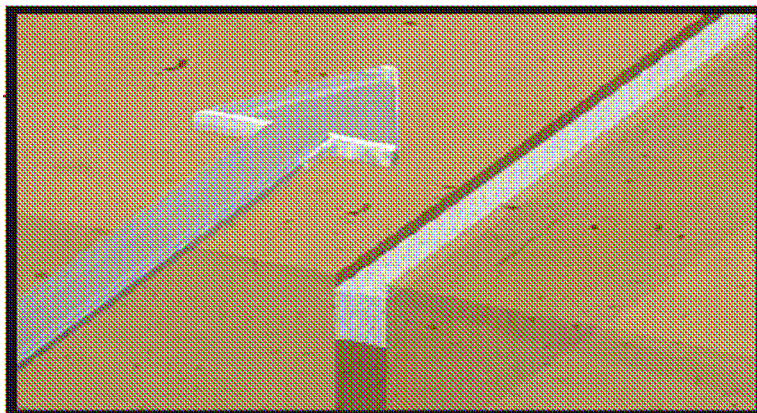
**TIP:** Mix only the required amount of epoxy that will be used within a 30 minute timeframe to prevent the epoxy from curing prematurely.

**EPOXY TIPS:**

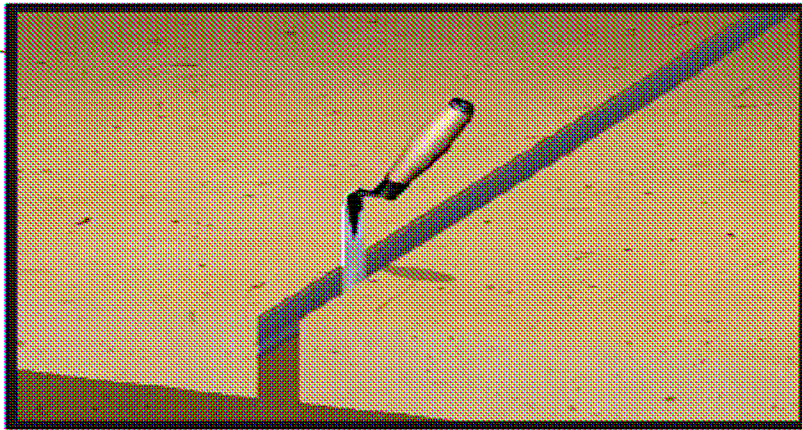
1. The epoxy will not cure when the temperature is below 40°F.
2. For every +17°F the epoxy cures twice as fast.
3. For every -17°F the epoxy cures twice as slow.
4. Greater volume = less time to cure.
5. Smaller volume = more time to cure.
6. A technique to increase the pot life of the epoxy is to split up the mixed material into smaller units.

**SEALANT INSTALLATION:**

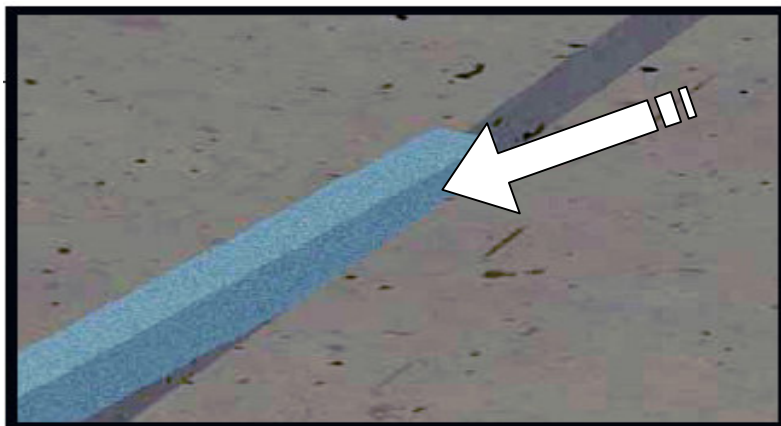
1. Begin installation at one end of the joint and work to the opposite end using butt seams.



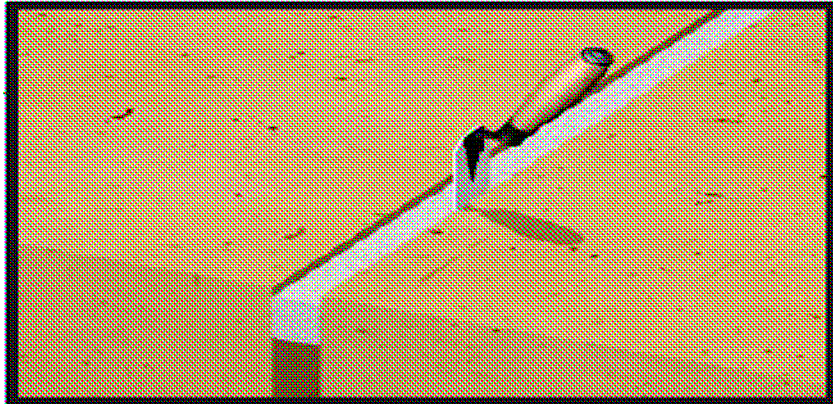
2. When fully prepared to install, apply a 1/16" – 40 mils coating of the epoxy mixture to both joint walls using a 1" margin trowel to a depth of the sealant material plus 1/2".
  - a. The epoxy must still be wet upon installation of the seal. The working time for the epoxy is approximately 30 minutes depending on the temperature
  - b. If the epoxy hardens on the surface of the substrate before installation, another coat of epoxy can be applied within 8 hours. After 8 hours, the substrate surface must be abraded to eliminate the amine blush that occurs during final cure.



3. Verify that the material is cut square at both ends for proper seams. All pieces must be square to the termination point.
4. Apply a 40 mils coating of epoxy to both sides of the material.
5. Begin installing the material by inserting and compressing one side of the Nautica seal using an in and down motion to push it in approximately 1" into the joint.



6. Continue to compress and work the material into the joint opening until the material is approximately ¼" from the substrate surface



### **SEAMS:**

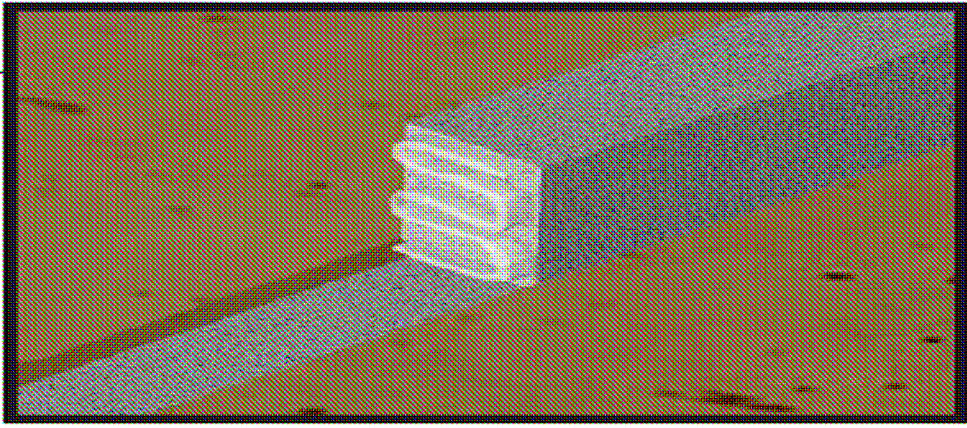
#### *Flexible seam –*

1. Verify that the new piece of material is cut square and not at an angle to the previous installed piece.
2. Apply flexible seal to the butt end of the new piece of material.

**WARNING:** Do not apply flexible seal to the faces of the seal that are in contact with epoxy.

**TIP:** If crew size permits and two lengths of material can be prepared, the ends to be seamed can be held above the deck surface and the mitered pieces can be pushed down into the joint together.

3. Overlap extra material (approx. 1/2" -1") at seams and splices to ensure that the seam is in compression after installation.



4. Butt seam all 'T' and '+' intersections.

**NOTE:** After installation, if there are any mitered joints with a hole or void, use the supplied flexible seal to fill and seal the joint.

#### Heat Seam –

Verify that the new piece of material is cut square and not at an angle to the previous installed piece.

Apply both ends of the abutting ends of the seals to the welding iron.

Once heated sufficiently, remove both ends from heat iron and press firmly together.

Allow to completely cool before mixing epoxy adhesive.

#### **FINISH:**

1. Remove any excess flexible seal or epoxy left on the surface of the material substrate.

**WARNING:** Do not allow the flexible seal or epoxy to cure before removal.

2. Remove the duct tape from the joint surface.